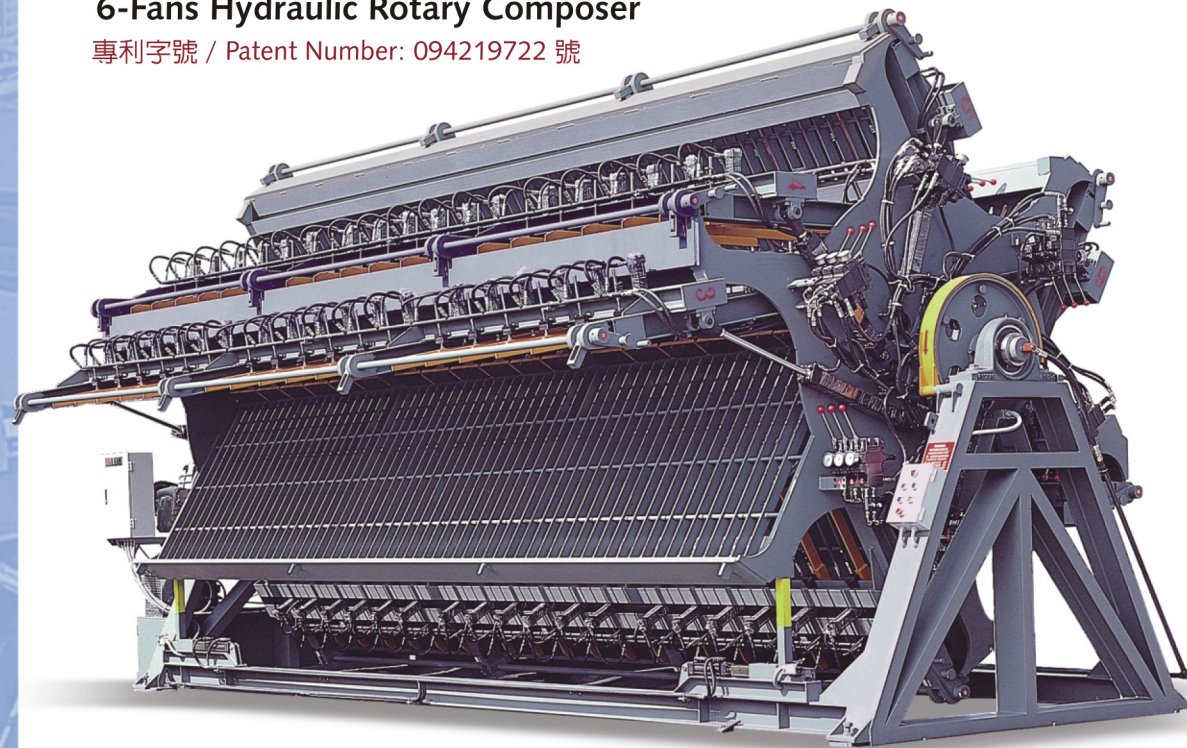


**R6-6200-1300-150-D** CE

**六面旋轉式油壓拼板機**  
**6-Fans Hydraulic Rotary Composer**

專利字號 / Patent Number: 094219722 號



**機械特點:**

此機械是特別針對實木拼板、集成材拼板所設計。  
適用於大面積與平直の木料拼板，例如：傢俱、門窗、櫥櫃、桌板、床柱、木樑、地板材與建材...等。

**Machine features:**

This machine is specially designed for solid wood laminating and particle board laminating. It's suitable for produce large and flat panels, such as: furniture, doors, windows, cabinet, table top, bed pillars, beams, floorboards and constructional material...etc.

**型號簡介 / Model:**



- \* D: 配上壓油壓缸  
With surface press hydraulic cylinder
- M: 可拆卸式  
Dismantle type
- H: 重型 (最大加工厚度150~250mm)  
Heavy duty type (Max. Working Thickness 150~250mm)
- A: A字型雙面展開  
A type composer
- S: 雙面滑動型  
A type slide composer
- V: 單面立式  
Single section vertical type
- L: 單面臥式  
Single section horizontal type

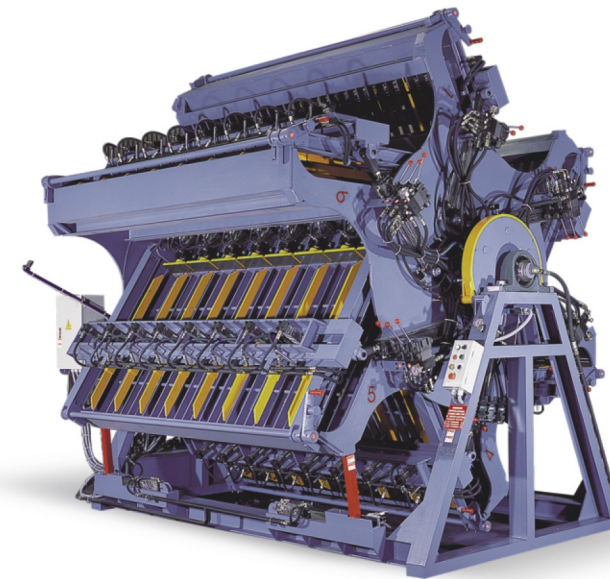
型號 Model	R6	R6	R6	R6
類型 Type	6200-1300-150-D	5200-1300-150-D	DR6-4600-1300-150-D/M	R6-4600-1300-150-M
工作尺寸 Working Size: LxWxT	6200x1300x10~150mm	5200x1300x10~150mm	4600x1300x10~150mm	4600x1300x10~150mm
主側壓 Main Side Press	80Øx80mm <sup>st</sup> 1 section 18pcs total 108pcs	80Øx80mm <sup>st</sup> 1 section 16pcs total 96pcs	80Øx80mm <sup>st</sup> 1 section 13pcs total 78pcs	80Øx80mm <sup>st</sup> 1 section 13pcs total 78pcs
上壓 Surface Press	40Øx150mm <sup>st</sup> 1section 18pcs total 108pcs	40Øx150mm <sup>st</sup> 1section 16pcs total 96pcs	40Øx150mm <sup>st</sup> 1 section 13pcs total 78pcs	
側舉 Side Lift	63Øx530mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx530mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx530mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx280mm <sup>st</sup> 1 section 2pcs total 12pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
驅動馬力 Drive Motor	3 HP 6 P	3 HP 6 P	3 HP 6 P	3 HP 6 P
油壓幫浦 Hydraulic Pump	15 HP	15 HP	10 HP	10 HP
機械尺寸 Machine Size	7800x3550x3750mm	7100x3550x3750mm	6100x3550x3750mm	6100x3550x3750mm
包裝尺寸 Packing Size	8150x2250x2550mm	7450x2250x2550mm	6500x2250x2550mm	6500x2250x2550mm
淨重/毛重 N.W. / G.W.	25,000 / 27,000Kgs	21,000 / 22,500Kgs	19,000 / 20,000Kgs	18,000 / 19,000Kgs

- 經濟型機型: 主側壓油壓缸的數量較少，適用於加工軟木。  
Economic type the quantity of main side press hydraulic cylinder will less, it's suitable for produce soft wood.
- 產品規格若有變動時恕不另行通知，目錄之圖表說明不具法律效力。  
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Special specifications can be designed and manufactured upon request.

**R6-2500-1300-150-D/M** CE

**六面旋轉式油壓拼板機**  
**6-Fans Hydraulic Rotary Composer**



- R6為有6個工作面並配合主側壓、上壓與側舉油壓缸之機型。
- 整體機械結構堅固耐用。
- 採用正品油壓零組件，保證動作穩定，使用壽命長。
- 簡易操作、維護容易、最低故障率。

◎ 專利工作檯面可拆式設計，突破傳統改成以貨櫃運輸出貨、可大幅省下運輸成本。



R6	R6		R6	R6	
3100-1300-150-D/M	3100-1300-150-M	3100-1300-250-M/H	2500-1300-150-D/M	2500-1300-150-M	2500-1300-250-M/H
3100x1300x10~150mm	3100x1300x10~150mm	3100x1300x10~250mm	2500x1300x10~150mm	2500x1300x10~150mm	2500x1300x10~250mm
80Øx80mm <sup>st</sup> 1 section 10pcs total 60pcs	80Øx80mm <sup>st</sup> 1 section 10pcs total 60pcs	100Øx80mm <sup>st</sup> 1 section 10pcs total 60pcs	80Øx80mm <sup>st</sup> 1 section 8pcs total 48pcs	80Øx80mm <sup>st</sup> 1 section 8pcs total 48pcs	100Øx80mm <sup>st</sup> 1 section 8pcs total 48pcs
40Øx150mm <sup>st</sup> 1section 10pcs total 60pcs			40Øx150 1 section 8pcs total 48pcs		
63Øx530mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx280mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx280mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx530mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx280mm <sup>st</sup> 1 section 2pcs total 12pcs	63Øx280mm <sup>st</sup> 1 section 2pcs total 12pcs
140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
3 HP 6 P	3 HP 6 P	3 HP 6 P	2 HP 6 P	2 HP 6 P	2 HP 6 P
10 HP	10 HP	10 HP	7 1/2 HP	7 1/2 HP	7 1/2 HP
4600x3550x3750mm	4600x3550x3750mm	4600x3850x3950mm	4200x3350x3750mm	3900x3000x2500mm	4200x3350x3750mm
5100x2250x2550mm	5100x2250x2550mm	5100x2250x2550mm	4950x2250x2550mm	4950x2250x2550mm	4950x2250x2550mm
12,500 / 13,500Kgs	11,500 / 12,500Kgs	13,000 / 14,000Kgs	7,500 / 8,500Kgs	6,500 / 7,900Kgs	9,000 / 10,000Kgs

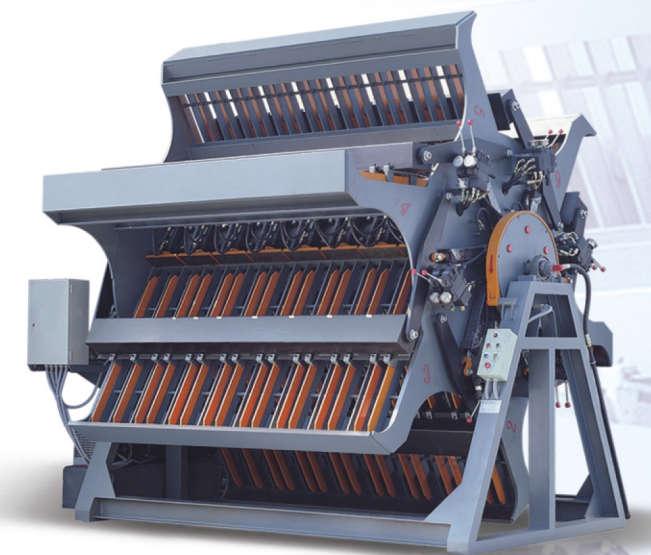
- 經濟型機型: 主側壓油壓缸的數量較少，適用於加工軟木。  
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**R6-2500-1300-150-M** CE

**六面旋轉式油壓拼板機**  
**6-Fans Hydraulic Rotary Composer**

專利字號 / Patent Number: M 286765 號



- R6 model has 6 working sections with main side press; surface press and side lift hydraulic cylinders.
- Whole mechanical structure is sturdy and durable.
- Apply genuine hydraulic components to ensure that the action stability, long using life.
- Simple operation, easy maintenance and minimum failure.

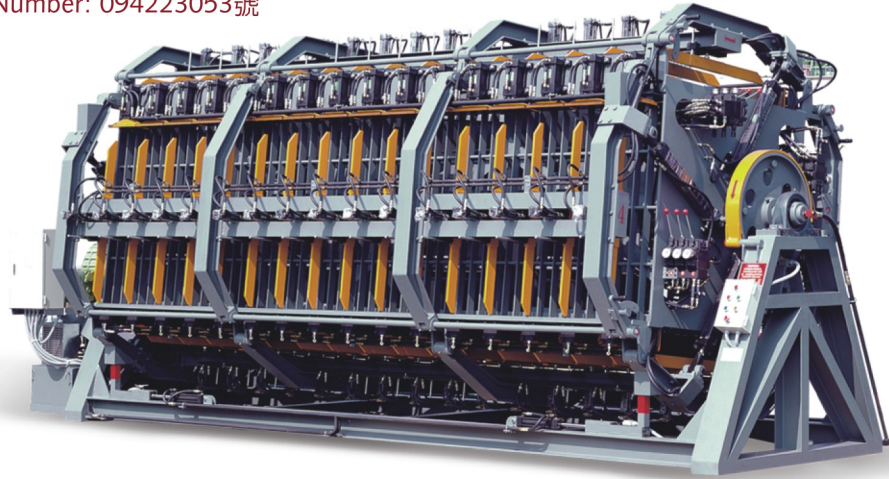
◎ Patented working sections dismantle design, breaking the tradition in to a shipping container, which will greatly save transportation cost.

**選購配件 / Option:**

門框組立用側壓油壓缸  
Combination frame side press oil cylinder.  
如需生產框架時，才使用此裝置。  
To produce combination frame use this device.

R4-6200-1300-150-D/M CE

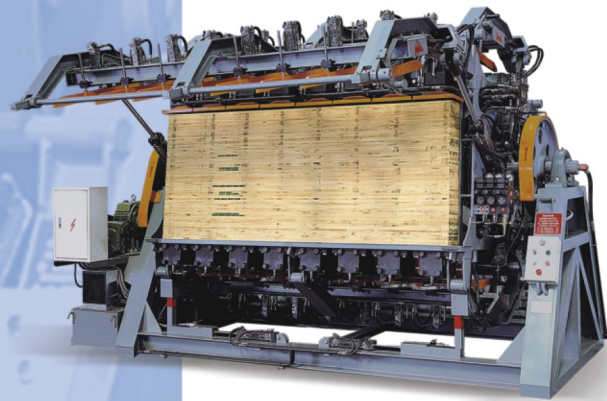
四面旋轉式油壓拼板機  
4-Fans Hydraulic Rotary Composer  
專利字號 / Patent Number: 094223053號



- ◎ 專利工作檯面可拆式設計，突破傳統改成以貨櫃運輸出貨、可大幅省下運輸成本。
- ◎ Patented working sections dismantle design, breaking the tradition in to a shipping container, which will greatly save transportation cost.

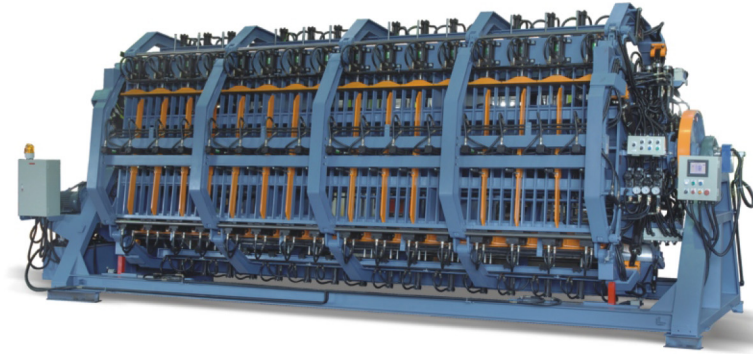
R4-2500-1300-210-D/M/H CE

四面旋轉式油壓拼板機  
4-Fans Hydraulic Rotary Composer



R4-6200-1300-150 D/M CE

人機介面控制壓力設定  
Touch screen control the pressure of hydraulic cylinder



以觸控面板方式操控油壓缸之壓力。  
To use touch screen operated to control the pressure of hydraulic cylinders.

型號 Model	R4	R4	R4	R4	R4	R4	R4
類型 Type	6200-1300-150-D/M	5200-1300-150-D/M	4600-1300-150-D/M	3100-1300-150-D/M	3100-1300-250-D/M/H	2500-1300-150-D/M	2500-1300-250-D/M/H
工作尺寸 Working Size: LxWxT	6200x1300x10~150mm	5200x1300x10~150mm	4600x1300x10~150mm	3100x1300x10~150mm	3100x1300x100~250mm	2500x1300x10~150mm	2500x1300x100~250mm
主側壓 Main Side Press	80Øx80mm <sup>2</sup> 1section 18pcs total 72pcs	80Øx80mm <sup>2</sup> 1 section 16pcs total 64pcs	80Øx80mm <sup>2</sup> 1 section 13pcs total 52pcs	80Øx80mm <sup>2</sup> 1section 10pcs total 40pcs	100Øx80mm <sup>2</sup> 1 section 10pcs total 40pcs	80Øx80mm <sup>2</sup> 1 section 8pcs total 32pcs	100Øx80mm <sup>2</sup> 1 section 8pcs total 32pcs
上壓 Surface Press	40Øx150mm <sup>2</sup> 1section 18pcs total 72pcs	40Øx150mm <sup>2</sup> 1 section 16pcs total 64pcs	40Øx150mm <sup>2</sup> 1 section 13pcs total 52pcs	40Øx150mm <sup>2</sup> 1 section 10pcs total 40pcs	40Øx150mm <sup>2</sup> 1 section 10pcs total 40pcs	40Øx150mm <sup>2</sup> 1 section 8pcs total 32pcs	40Øx150mm <sup>2</sup> 1 section 8pcs total 32pcs
側舉 Side Lift	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 8pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
驅動馬力 Drive Motor	3 HP 6 P	3 HP 6 P	3 HP 6 P	3 HP 6 P	3 HP 6 P	3 HP 6 P	3 HP 6 P
油壓幫浦 Hydraulic Pump	10 HP	10 HP	10 HP	7 1/2 HP	7 1/2 HP	7 1/2 HP	7 1/2 HP
機械尺寸 Machine Size	7700x2650x2900mm	7100x2650x2900mm	6100x2650x2900mm	4600x2650x2900mm	4600x2800x2900mm	4020x2650x2900mm	4150x2800x3100mm
包裝尺寸 Packing Size	8030x2250x2550mm	7230x2250x2550mm	6500x2250x2550mm	5100x2250x2550mm	5100x2250x2550mm	4670x2250x2550mm	4650x2250x2550mm
淨重/毛重 N.W. / G.W.	17,500 / 19,500Kgs	14,700 / 16,700Kgs	12,000 / 14,000Kgs	9,000 / 10,500Kgs	11,500 / 12,800Kgs	7,800 / 8,900Kgs	89,000 / 10,000Kgs

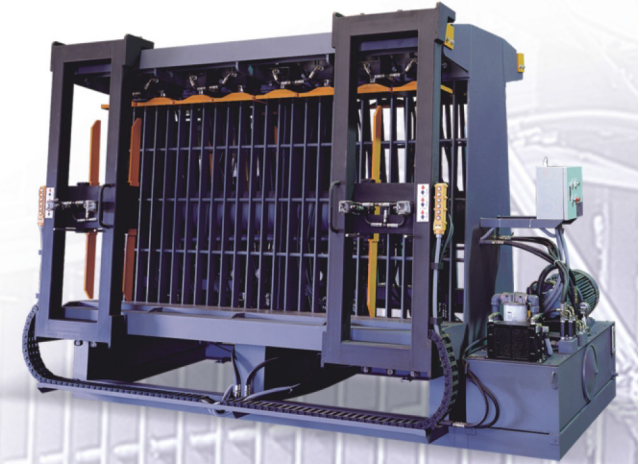
■ 經濟型機型: 主側壓油壓缸的數量較少，適用於加工軟木。  
Economic type the quantity of main side press hydraulic cylinder will less, it's suitable for produce soft wood.

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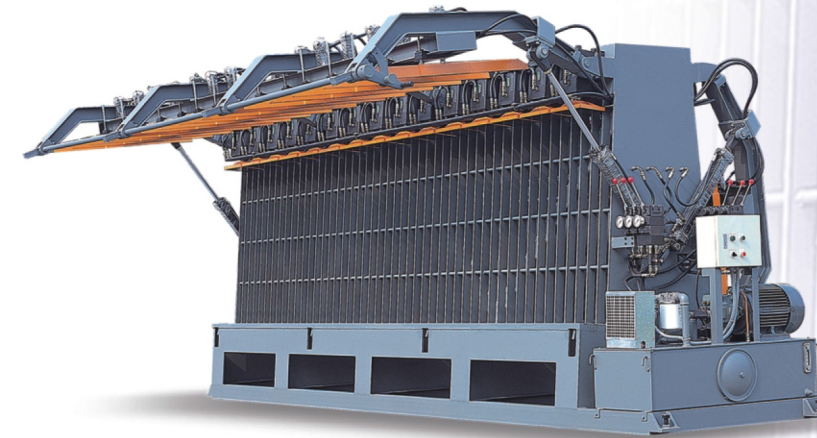
R1-2500-1300-210 A/S/D/H CE

滑動型雙面油壓式拼板機  
Sliding Double-sides Vertical Hydraulic Composer



R1-4600-1300-150-A/D CE

雙面直立式油壓拼板機  
Two Sides Vertical Hydraulic Composer



機械特點：  
適用於生產樑、柱、建材與長料...等。

Machine features:  
This machine is suitable for the production of beams, columns, building material and long material...etc.

型號 Model	R1	R1	R1	R1	R1
類型 Type	6200-1300-150-A/D	6200-1300-250-A/D/H	5200-1300-150-A/D	5200-1300-250-A/D/H	4600-1300-150-A/D
工作尺寸 Working Size: LxWxT	6200x1300x10~150mm	6200x1300x100~250mm	5200x1300x10~150mm	5200x1300x100~150mm	4600x1300x10~150mm
主側壓 Main Side Press	80Øx80mm <sup>2</sup> 1 section 18pcs total 36pcs	100Øx80mm <sup>2</sup> 1 section 18pcs total 36pcs	80Øx80mm <sup>2</sup> 1 section 16pcs total 32pcs	100Øx80mm <sup>2</sup> 1 section 16pcs total 32pcs	80Øx80mm <sup>2</sup> 1section 13pcs total 26pcs
上壓 Surface Press	40Øx150mm <sup>2</sup> 1section 18pcs total 36pcs	40Øx150mm <sup>2</sup> 1section 18pcs total 36pcs	40Øx150mm <sup>2</sup> 1section 16pcs total 32pcs	40Øx150mm <sup>2</sup> 1section 16pcs total 32pcs	40Øx150mm <sup>2</sup> 1 section 13pcs total 26pcs
側舉 Side Lift	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
驅動馬力 Drive Motor					
油壓幫浦 Hydraulic Pump	10 HP	10 HP	10 HP	10 HP	10 HP
機械尺寸 Machine Size	7100x2100x2300mm	7100x2250x2300mm	6100x2100x2300mm	6100x2250x2300mm	5500x2100x2300mm
包裝尺寸 Packing Size	7100x2100x2500mm	7100x2250x2500mm	6100x2100x2500mm	6100x2250x2500mm	5500x2100x2500mm
淨重/毛重 N.W. / G.W.	12,000 / 12,500Kgs	13,500 / 14,500Kgs	10,000 / 11,500Kgs	11,500 / 13,200Kgs	8,700 / 9,000Kgs

型號 Model	R1	R1	R1	R1	R1
類型 Type	4600-1300-250-A/D/H	3100-1300-150-A/D	3100-1300-250-A/D/H	2500-1300-150-A/D	2500-1300-250-A/D/H
工作尺寸 Working Size: LxWxT	4600x1300x100~250mm	3100x1300x10~150mm	3100x1300x100~250mm	2500x1300x10~150mm	2500x1300x100~250mm
主側壓 Main Side Press	100Øx80mm <sup>2</sup> 1 section 13pcs total 26pcs	80Øx80mm <sup>2</sup> 1 section 10pcs total 20pcs	100Øx80mm <sup>2</sup> 1 section 10pcs total 20pcs	80Øx80mm <sup>2</sup> 1 section 8pcs total 16pcs	100Øx80mm <sup>2</sup> 1 section 8pcs total 16pcs
上壓 Surface Press	40Øx150mm <sup>2</sup> 1 section 13pcs total 26pcs	40Øx150mm <sup>2</sup> 1section 10pcs total 20pcs	40Øx150mm <sup>2</sup> 1section 10pcs total 20pcs	40Øx150mm <sup>2</sup> 1 section 8pcs total 16pcs	40Øx150mm <sup>2</sup> 1 section 8pcs total 16pcs
側舉 Side Lift	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>2</sup> 1 section 2pcs total 4pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
驅動馬力 Drive Motor					
油壓幫浦 Hydraulic Pump	10 HP	10 HP	10 HP	7 1/2 HP	7 1/2 HP
機械尺寸 Machine Size	5500x2250x2400mm	4600x2100x2300mm	4600x2250x2300mm	3400x2100x2300mm	3400x2250x2300mm
包裝尺寸 Packing Size	5500x2250x2500mm	5100x2100x2500mm	5100x2250x2500mm	3400x2100x2500mm	3400x2250x2500mm
淨重/毛重 N.W. / G.W.	9,000 / 9,300Kgs	6,000 / 6,500Kgs	9,800 / 10,200Kgs	5,000 / 5,200Kgs	5,800 / 6,200Kgs

■ 經濟型機型: 主側壓油壓缸的數量較少，適用於加工軟木。  
Economic type the quantity of main side press hydraulic cylinder will less, it's suitable for produce soft wood.

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**R1-7000-1300-210-V/D/H** CE

**單面直立式油壓拼板機**

**Single-side Vertical Hydraulic Composer**

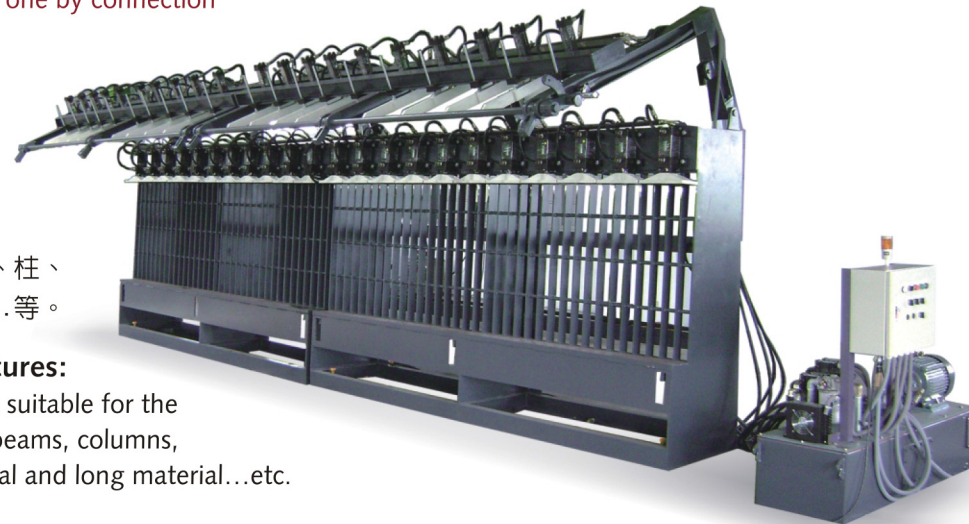
Two sections in one by connection

**機械特點：**

適用於生產樑、柱、  
建材與長料...等。

**Machine features:**

This machine is suitable for the production of beams, columns, building material and long material...etc.



**R1-12000-1300-210-L/D/H** CE

**單面臥式油壓拼板機**

**Single-side Horizontal Hydraulic Composer**

Two sections in one by connection



型號 Model	R1	R1	R1
類型 Type	<b>12000-1300-150-V or L</b> Two sections in one by connection	<b>12000-1300-250-V or L/H</b> Two sections in one by connection	<b>6200-1300-150-V or L</b>
工作尺寸 Working Size: LxWxT	12000x1300x10~150mm	12000x1300x100~250mm	6200x1300x10~150mm
主側壓 Main Side Press	80Øx80mm <sup>st</sup> 1 section 18 pcs total 36pcs	100Øx80mm <sup>st</sup> 1 section 18pcs total 36pcs	80Øx80mm <sup>st</sup> 1 section 18pcs total 18pcs
上壓 Surface Press	40Øx150mm <sup>st</sup> 1 section 18pcs total 36pcs	40Øx150mm <sup>st</sup> 1 section 18pcs total 36pcs	40Øx150mm <sup>st</sup> 1 section 18pcs total 18pcs
側舉 Side Lift	80Øx900mm <sup>st</sup> 1 section 2pcs total 4pcs	80Øx900mm <sup>st</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>st</sup> 1 section 2pcs total 2pcs
起料滾輪架僅用於單面臥式 (L) / Raising material roller stand is only for single working section horizontal type (L)			
起料滾輪架 Raising Material Roller Stand	50Øx30mm <sup>st</sup> 9 units 18pcs	50Øx30mm <sup>st</sup> 9 units 18pcs	50Øx30mm <sup>st</sup> 9 units 18pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
驅動馬力 Drive Motor			
油壓幫浦 Hydraulic Pump	10 HP	10 HP	7 1/2 HP
機械尺寸 Machine Size	13000x2300x3200mm	13000x2300x3200mm	7700x2000x1200mm
包裝尺寸 Packing Size	6600x2300x2500mm (2pcs)	6600x2300x2500mm (2pcs)	7700x2000x1500mm
淨重/毛重 N.W. / G.W.	13,000 / 13,800Kgs	14,500 / 15,300Kgs	5,000 / 5,200Kgs

■ 經濟型機型:主側壓油壓缸的數量較少,適用於加工軟木。  
Economic type the quantity of main side press hydraulic cylinder will less, it's suitable for produce soft wood.

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Special specifications can be designed and manufactured upon request.

**R1-6200-1300-210-A/D/H** CE

**雙面直立式油壓拼板機**

**Double-sides Vertical Hydraulic Composer**

Composer 油壓缸控制方式可分為:

Composer hydraulic cylinder control mode asbelow:



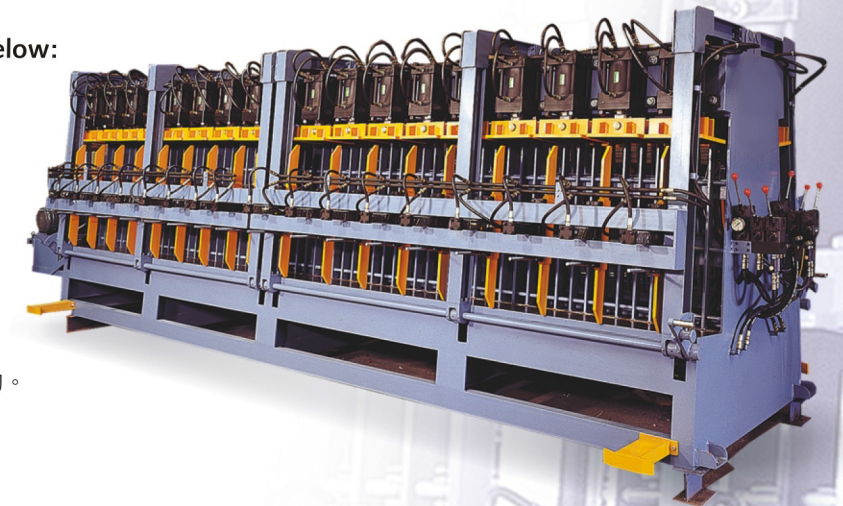
標準方式:以手動切換閥操控油壓缸之作動。  
Standard mode: use manually operated directional vales to control hydraulic cylinders function.



選配方式:以電控方式操控油壓缸之作動。  
Option mode: use electrical operated to control hydraulic cylinders function.



選配方式:以觸控面板方式操控油壓缸之壓力。  
Option mode:use touch screen operated to control the pressure of hydraulic cylinders.

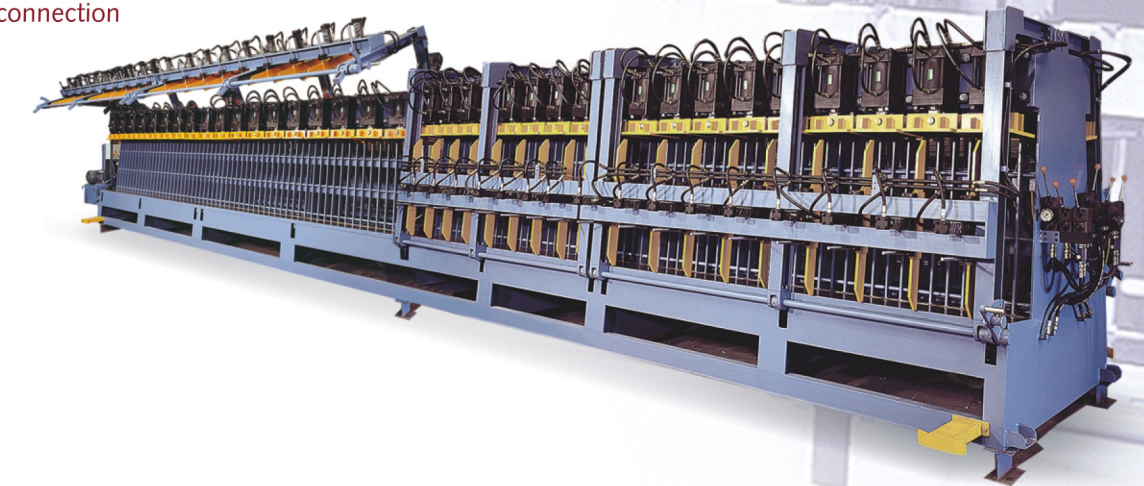


**R1-12000-1300-150-A/D** CE

**雙面直立式油壓拼板機**

**Double-sides Vertical Hydraulic Composer**

Two sections in one by connection



型號 Model	R1	R1	R1
類型 Type	<b>12000-1300-150-A/D</b> Two sections in one by connection	<b>12000-1300-250-A/D</b> Two sections in one by connection	<b>6200-1300-150-A/D/H</b>
工作尺寸 Working Size: LxWxT	12000x1300x10~150mm	12000x1300x100~250mm	6200x1300x10~150mm
主側壓 Main Side Press	80Øx80mm <sup>st</sup> 1 section 18 pcs total 36pcs	100Øx80mm <sup>st</sup> 1 section 18pcs total 36pcs	80Øx80mm <sup>st</sup> 1 section 18pcs total 18pcs
上壓 Surface Press	40Øx150mm <sup>st</sup> 1 section 18pcs total 36pcs	40Øx150mm <sup>st</sup> 1 section 18pcs total 36pcs	40Øx150mm <sup>st</sup> 1 section 18pcs total 18pcs
側舉 Side Lift	63Øx450mm <sup>st</sup> 1 section 2pcs total 4pcs	63Øx450mm <sup>st</sup> 1 section 2pcs total 4pcs	63Øx550mm <sup>st</sup> 1 section 2pcs total 2pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>
驅動馬力 Drive Motor			
油壓幫浦 Hydraulic Pump	10 HP	10 HP	7 1/2 HP
機械尺寸 Machine Size	13000x2300x3200mm	13000x2300x3200mm	7700x2000x1200mm
包裝尺寸 Packing Size	6600x2300x2500mm (2pcs)	6600x2300x2500mm (2pcs)	7700x2000x1500mm
淨重/毛重 N.W. / G.W.	13,000 / 13,800Kgs	14,500 / 15,300Kgs	5,000 / 5,200Kgs

■ 經濟型機型:主側壓油壓缸的數量較少,適用於加工軟木。  
Economic type the quantity of main side press hydraulic cylinder will less, it's suitable for produce soft wood.

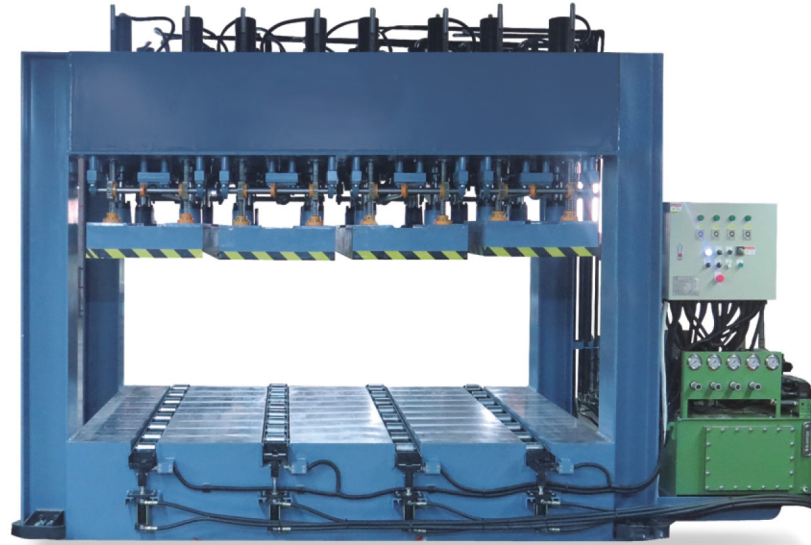
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Special specifications can be designed and manufactured upon request.

**R2-IB4-200-4-8-R**

冷壓台  
Cold Press



**R2-IB1-100-4-8**

冷壓台  
Cold Press



**機械特點：**

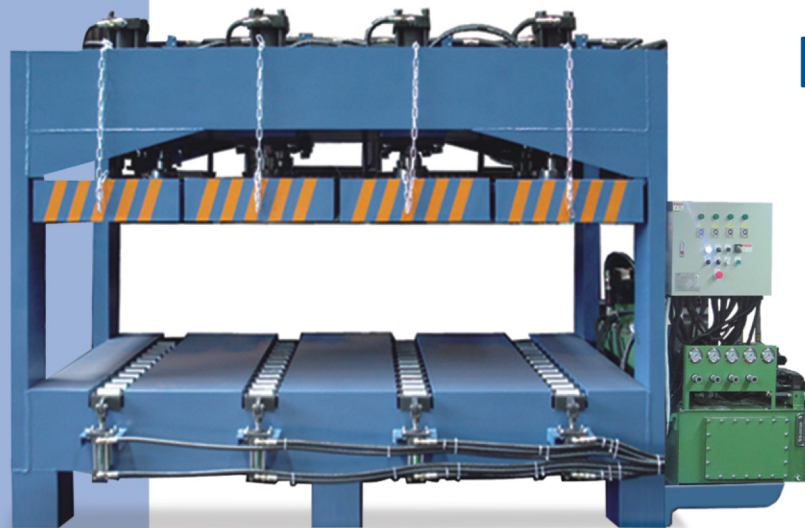
此機械是特別針對大面積的木板加工所設計。適用於拼板、合板、木蕊板、密迪板、纖維板門板...等之表面薄片貼合加工成型。

**Machine features:**

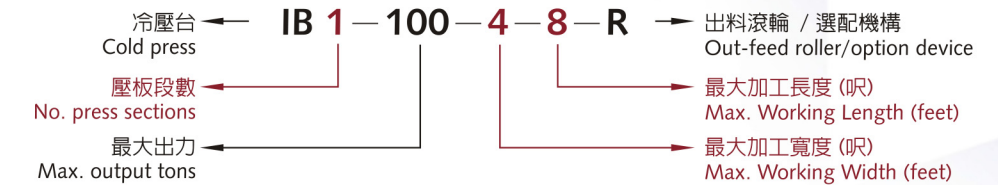
This machine is specially designed for produce large and flat panels, such as: composing boards, plywood, lumber core boards, MDF boards, door plank...etc. process surface flakes laminated.

**R2-IB4-100-4-8-R**

冷壓台  
Cold Press

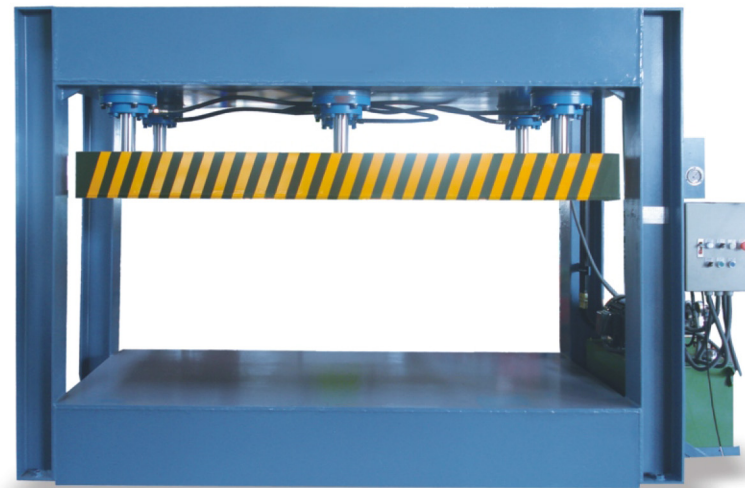


**型號簡介/MODEL**



**R2-IB1-150-4-8**

冷壓台  
Cold Press



型號 Model	R2	R2	R2	R2
類型 Type	IB 1-50-4-8	IB 1-80-4-8	IB 1-100-4-8	IB 1-150-4-8
工作尺寸 Working Size: LxWxH	2420x1220x750~1000mm	2420x1220x750~1000mm	2420x1220x750~1000mm	2420x1220x750~1000mm
總出力 Max. Output	50 tons (1.72 kg/cm <sup>2</sup> )	80 tons (2.75 kg/cm <sup>2</sup> )	100 tons (3.44 kg/cm <sup>2</sup> )	150 tons (5.16 kg/cm <sup>2</sup> )
油壓缸 Hydraulic Cylinder	100Øx4 支 / pcs	125Øx4 支 / pcs	150Øx4 支 / pcs	150Øx6 支 / pcs
行程 Stroke	250mm <sup>st</sup>	250mm <sup>st</sup>	250mm <sup>st</sup>	250mm <sup>st</sup>
最大開距 Max. Working High	1000mm	1000mm	1000mm	1000mm
幫浦出力 Pump Output	210 kg/cm <sup>2</sup>	210 kg/cm <sup>2</sup>	210 kg/cm <sup>2</sup>	210 kg/cm <sup>2</sup>
油壓幫浦 Hydraulic Pump	5 HP	5 HP	7 1/2 HP	7 1/2 HP
機械尺寸 Machine Size	3670x1265x2590mm	3670x1265x2590mm	3670x1265x2590mm	3670x1265x2590mm
包裝尺寸 Packing Size	3670x2150x2235mm	3670x2150x2235mm	3670x2150x2235mm	3670x2150x2235mm
淨重/毛重 N.W. / G.W.	4,300/4,700 Kgs	4,500/4,800 Kgs	5,000/5,800 Kgs	6,000/6,800 Kgs

選配機構：起料滾輪架 / Option device : Raising material roller stand				
起料滾輪架 (R) Raising material roller stand	50Øx30mm <sup>st</sup> 4 支 / pcs	50Øx30mm <sup>st</sup> 4 支 / pcs	50Øx30mm <sup>st</sup> 4 支 / pcs	50Øx30mm <sup>st</sup> 4 支 / pcs

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機械特點:

鎖緊式拼板機適用於實木拼板、集成材拼板、複合式地板拼板，  
例如：傢俱、門窗、櫥櫃、桌板、床柱、地板材與建材...等。

Machine features:

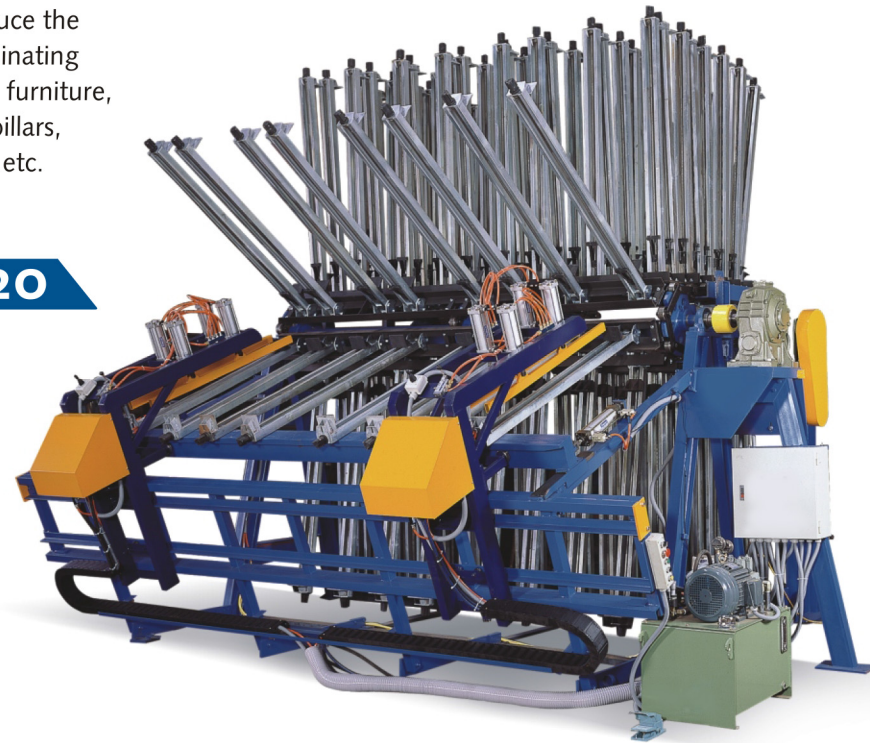
Clamp carrier machine is suitable to produce the solid wood laminating, particle board laminating and compound floor laminating. Such as: furniture, doors, windows, cabinet, table top, bed pillars, floorboards and constructional material...etc.

R2-IFH-20850-2600-20

機械手臂鎖緊式拼板機  
Manipulator Clamp Carrier

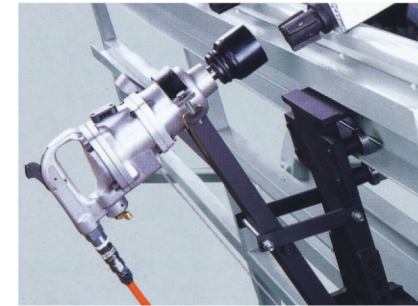
機械手臂裝置每一組機械手設有4支  
上壓氣壓缸，可使拼板加工更平整、  
減少敲打、提升效率。

Manipulator device there are 4 pieces  
of air cylinder for each manipulator to  
do up press, more flat, reduce beat the  
board and increase efficiency.



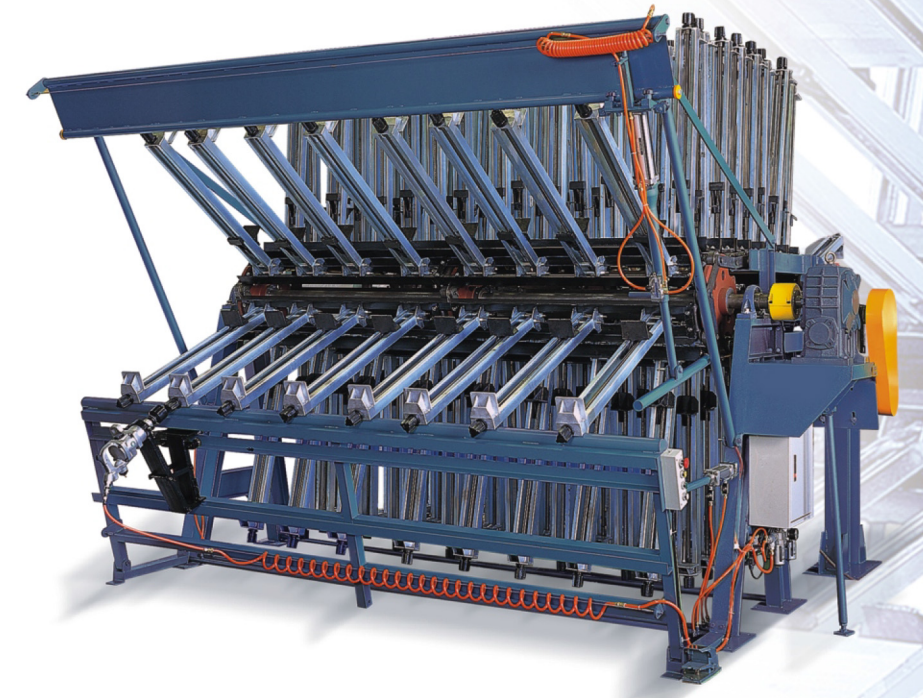
R2-IF-20844-2600-1A1

鎖緊式拼板機  
Clamp Carrier



氣壓式鎖緊裝置是配合使用快速、低噪音、  
使用壽命長、不易損壞之氣動扳手。

The pneumatic clamp carrier, the tightener  
is a standard device for all clamp carriers,  
has fast, low noise, long using lift and an  
minimum trouble air wrench.



R2-IF-201250-3600-202

鎖緊式拼板機  
Clamp Carrier



油壓式鎖緊裝置是配合使用油壓馬達驅動鎖  
緊模頭，具有穩定的鎖緊特性。可隨木料的  
加工厚度做適當的鎖緊油壓壓力調整。

The hydraulic clamp carrier, the tightener  
device is used hydraulic motor to drive tighten  
socket which has stable tighten feature.  
The tightened pressure can adjust according  
to thickness of work pieces.



R2-IF-06844-2600-1A1

鎖緊式拼板機  
Clamp Carrier



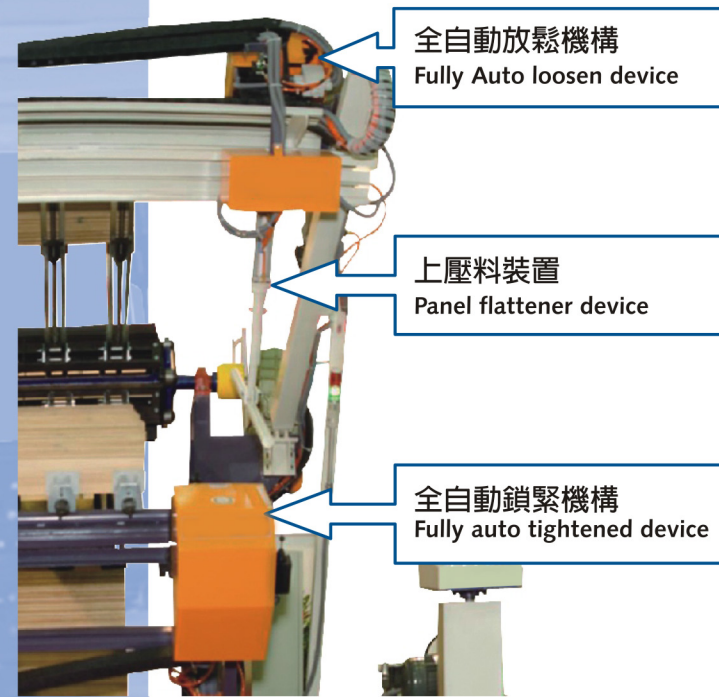
上壓料裝置-確保木材於夾具鎖緊時，  
可保持加工物的平整度。

Panel flattener device to ensure that the  
work piece can maintain in the flatness  
when tightened clamps.

上壓料裝置的數量，可依客戶需求增加。  
Number of panel flattener device, it can  
increase depend on customer request.



選配裝置說明/OPTION DEVICE DESCRIPTION



**全自動鎖緊/放鬆裝置** - 採用上排放鬆，下排鎖緊進行。為您省下大幅的時間，提升產能。使用人機介面操作模式，可設定鎖緊順序及壓力與手動和自動操作模式。

**Auto tightened / loosen device** - upper section loosen clamps, bottom section tightened clamps. It can save a lot of time and improve productivity. HMI operating mode, you can set the tightening sequence and the pressure and manual and automatic modes of operation.

◎客戶亦可選擇:

**手動油壓鎖緊/全自動放鬆裝置** - 上排使用全自動放鬆裝置，下排鎖緊則以手動油壓裝置進行。為您省下大幅的時間，提升產能。

◎Customer can also choose:

**Manual hydraulic tightened / fully auto loosen device** - upper section use fully auto loosen clamps, bottom section use manual hydraulic motor to tightened clamps. It can save a lot of time and improve productivity

**全自動機型 - IFFA**

**Fully Automatic Mode - IFFA**

**油壓鎖緊/放鬆半自動上升與退回裝置** - 採用十字開關控制，鎖緊 / 放鬆油壓馬達。使得操作為方便與迅速，為您省下大幅的時間，提升產能。

**Hydraulic tightened / loosensemi-auto move forward and backward device** use cross switch to control tightened / loosen hydraulic motor, operation for convenient and quick and it can save a lot of time and improve productivity.

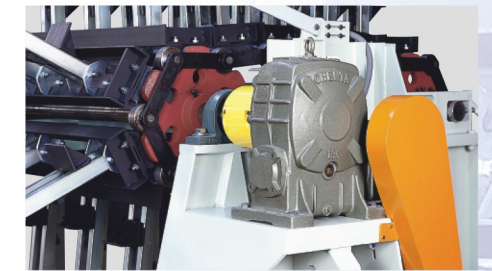


**輔助壓料桿**，可於膠合同時在工作物上方施加壓力，使工作物平整，防止反翹。

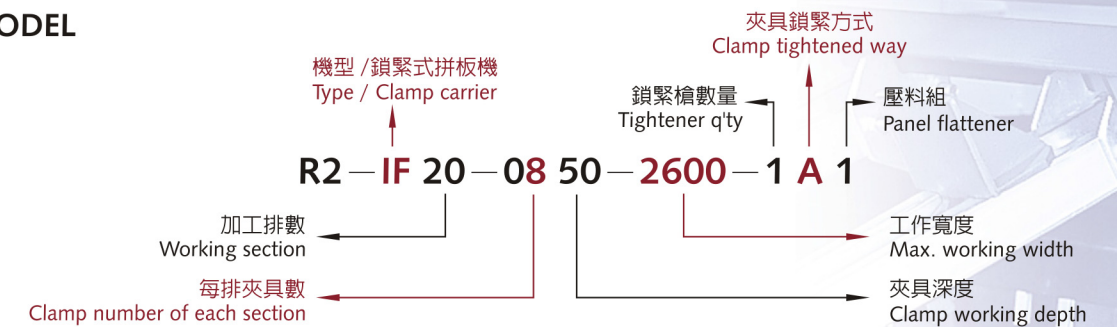
**Assisted pressing bar (Anti-warp bar)**, which can pressing and laminating the wood block at the sametime and also can avoid wood board to become warped and make the products flat.

採用重型渦輪減速機，確保機械的傳動品質，即使在不平衡負載狀態下旋轉。也可維持工作面轉動的穩定性。

**Heavy-duty worm gear reducer** to ensure the transmission quality of the machinery, and even in the state of unbalanced load rotation the caterpillar chain for rotation feeding is stable.

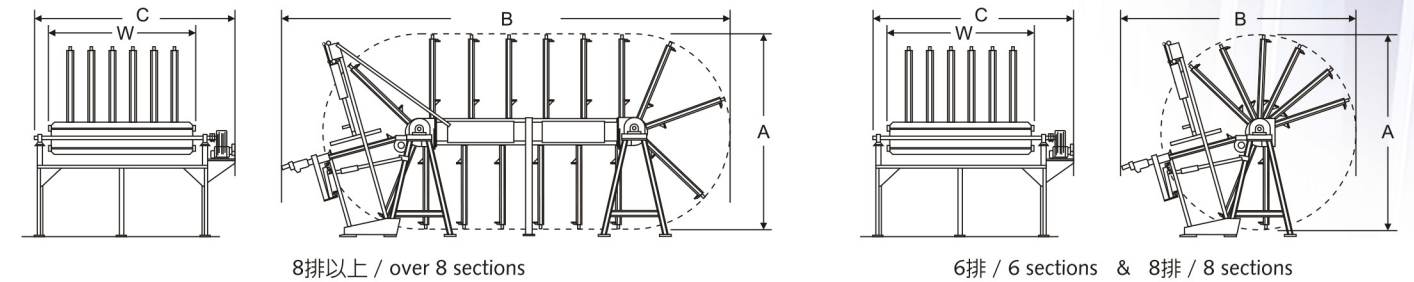


型號簡介/MODEL



- IF:** 鎖緊式拼板機 / Clamp carrier
- IFH:** 機械手鎖緊式拼板機 / Manipulator clamp carrier
- IFD:** 雙邊傳動 / Double transmission
- IFSA:** 手動鎖緊 / 自動放鬆式半自動拼板機  
Manual tightened, auto loosen, semi auto clamp carrier
- IFFA:** 全自動鎖緊 / 放鬆式拼板機  
Auto tightened and loosen, fully auto clamp carrier

- 1A1:** 氣壓式一組鎖緊槍、一組壓料  
1 set of pneumatic tightener, 1 set of panel flattener
- 2A2:** 氣壓式二組鎖緊槍、二組壓料  
2 sets of pneumatic tightener, 2 sets of panel flattener
- 1O1:** 油壓式一組鎖緊槍、一組壓料  
1 set of hydraulic tightener, 1 set of panel flattener
- 2O2:** 油壓式二組鎖緊槍、二組壓料  
2 sets of hydraulic tightener, 2 sets of panel flattener



(A)高度 Height m/m	夾具深度 / Clamp depth	30" (762mm)	38" (965mm)	44" (1117mm)	50" (1270mm)	52" (1320mm)
	機械總高 / Total height (6排 / 6 sections)	2800	3200	3500	3800	3900
機械總高 / Total height (8排 / 8 sections)	3100	3500	3800	4100	4200	
(B)長度 Length m/m	機械總高 / Total height (8排以上 / over 8 sections)	2800	3210	3520	3820	3920
	6排 / 6 sections	2600	3000	3300	3600	3700
	8排 / 8 sections	2900	3300	3600	3900	4000
	12排 / 12 sections	3100	3500	3800	4100	4200
	16排 / 16 sections	3500	3900	4200	4500	4600
	20排 / 20 sections	4100	4500	4800	5100	5200
	30排 / 30 sections	5300	5700	6000	6300	6400
(C)寬度 Width m/m	40排 / 40 sections	6200	6600	6900	7200	7300
	工作寬度 / Machine max. working width	100"	120"	150"	180"	200"
	氣壓式寬度 / Pneumatic total width	2600mm	3000mm	3800mm	4500mm	5000mm
	油壓式寬度 / Hydraulic total width	3700	4350	4970	5750	6250
		4300	4950	5570	6350	6850

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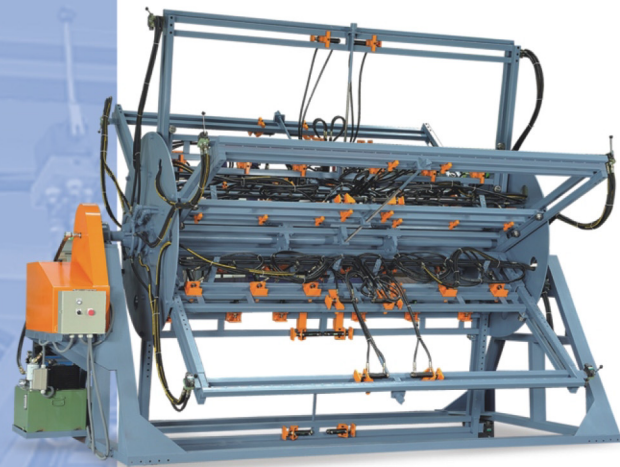
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## R2-DP6-48-2-H

### 門框/桌椅組立機 Door Frame, Table & chairs Assembly Machine

專利字號 / Patent Number: M432516號



#### 機械特點:

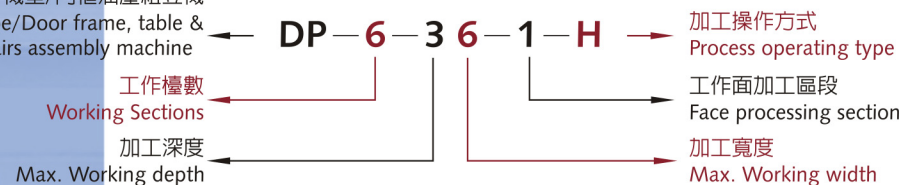
- 本機械是特別針對門框、窗框...等框架產品大量生產加工所設計。
- 機械結構穩固，依照客戶不同的需求設有油壓、氣壓及手動三種框架組合的方式。
- 配合油/氣壓缸的使用，可精確操作壓合的動作，垂直及水平油/氣壓缸壓可在任何位置鎖定，即使在最大壓力下壓合框架，也可維持其精準度，垂直及水平油/氣壓缸可上下、左右移位，以因應各種不同之框架尺寸，方便作業。

#### Machine features:

- This machine is specially designed for produce door frames, window frames and frames products.
- The mechanical structural stability, there are three framework types of hydraulic, pneumatic and manual according to the customers different request.
- To use oil / pneumatic cylinder, precise operation combination action, vertical and horizontal oil / pneumatic cylinders can be locked in any position, even in the maximum pressure to combination framework can also maintain its accuracy, vertical and level oil / horizontal cylinders can do move up and down, left and right easily, In response to variety of frame size and convenient operating.

#### 型號簡介/MODEL

機型/門框油壓組立機  
Type/Door frame, table &  
chairs assembly machine



H: 油壓加工方式  
Hydraulic process operating type

A: 氣壓加工方式  
Pneumatic process operating type

M: 手動加工方式  
Manual process operating type

型號 Model	R2	R2	R2	R2	R2	R2	R2	R2
類型 Type	DP6-36-1-H	DP6-48-2-H	DP8-36-1-H	DP8-48-2-H	DP6-36-1-A	DP8-48-1-A	DP6-36-1-M	DP9-48-1-M
工作範圍 Working Range: LxWxT	1800x900x50mm	2400x1200x50mm	1800x900x50mm	2400x1200x50mm	1800x900x50mm	2400x1200x50mm	1800x900x50mm	2400x1200x50mm
前油壓缸 Front Press Hydraulic Cylinder	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs	300x50mm <sup>#</sup> 1 section 6pcs total 36pcs
側油壓缸 Side Press Hydraulic Cylinder	300x50mm <sup>#</sup> 1section 6pcs total 36pcs	300x50mm <sup>#</sup> 1section 4pcs total 24pcs	300x50mm <sup>#</sup> 1section 6pcs total 36pcs	300x50mm <sup>#</sup> 1section 4pcs total 24pcs	300x50mm <sup>#</sup> 1section 4pcs total 24pcs	300x50mm <sup>#</sup> 1section 4pcs total 24pcs	300x50mm <sup>#</sup> 1section 4pcs total 24pcs	300x50mm <sup>#</sup> 1section 4pcs total 24pcs
壓力 Pressure	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	140 kg/cm <sup>2</sup>	7 kg/cm <sup>2</sup>	7 kg/cm <sup>2</sup>	7 kg/cm <sup>2</sup>	7 kg/cm <sup>2</sup>
驅動馬力 Drive Motor	2 HP 6 P	2 HP 6 P	2 HP 6 P	2 HP 6 P	2 HP 6 P	2 HP 6 P	2 HP 6 P	2 HP 6 P
油壓幫浦 Hydraulic Pump	2 HP	2 HP	2 HP	2 HP				
機械尺寸 Machine Size	3600x3000x3950mm	3900x3000x3950mm	3600x3000x3950mm	3900x3000x3950mm	3600x3000x3950mm	3900x3000x3950mm	3600x3000x3950mm	3900x3000x3950mm
包裝尺寸 Packing Size	4350x2250x2550mm	4950x2250x2550mm	4350x2250x2550mm	4950x2250x2550mm	4350x2250x2550mm	4950x2250x2550mm	4350x2250x2550mm	4950x2250x2550mm
淨重/毛重 N.W. / G.W.	4,100/4,250Kgs	4,500/4,600Kgs	4,200/4,350Kgs	4,700/4,800Kgs	4,400/4,500Kgs	4,600/4,700Kgs	2,200/2,300Kgs	2,400/2,500Kgs

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## R2-DP9-36-1-M

### 門框/桌椅組立機 Door Frame, Table & chairs Assembly Machine



## AN-030

### 鏈條式佈膠機 Chain Type Glue Spreader

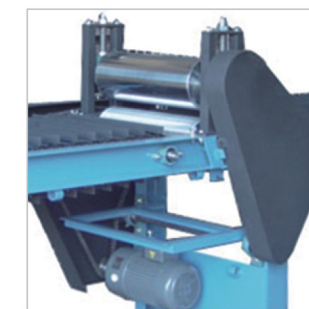


#### 機械特點:

- 鏈條式佈膠機是針對自動連續塗膠所設計。當輸送帶開始運轉時，工作物通過佈膠輪後則膠水會塗佈在工作物的底部。
- AN-030 佈膠機的機械長度為 3M 長，工作寬度為 400mm。傳送帶的長度可根據客戶的需求製作。
- 刮膠板與膠輪間的間隙易於調整，作為控制工作物的塗膠量。工作完畢後，不鏽鋼膠盒與刮膠板易於拆下，以便進行清潔。

#### Machine features:

- The chain type glue spreader is designed for automatic continuous gluing operations. When the conveyor starts running, the working piece moves over the gluing roller, spreading glue on the work piece bottom side.
- The AN-030 glue spreader has 3M of length machine (the length is option) and 400mm working width. Customer conveyor lengths are available upon request.
- The glue scrape comb and rollers' gap is easy adjusting for control the quantity of glue to spreading on the work piece. After the job is accomplished, the stainless steel glue pan and scrape comb can easily be removed for cleaning.

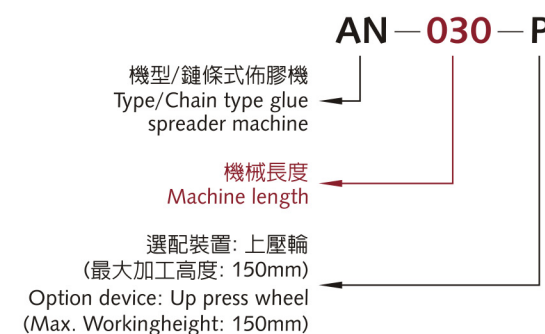


上壓輪機構 - 是針對相同大小的工作材料進行塗膠。  
Up press wheel is for same size material to spreading glue.



上壓輪雙面塗膠機構 - 是針對相同大小的工作材料雙面塗膠所使用。  
Up press double side glue spreading device is for same size material to spreading glue on the top and bottom side.

#### 型號簡介/MODEL



型號 Model	R2	R2	R2
類型 Type	AN - 030	AN - 050	AN - 060
工作寬度 Working Width	400mm	400mm	400mm
進料長度 In-feed Length	1100mm	1890mm	1890mm
出料長度 Out-feed Length	1500mm	2890mm	3890mm
佈膠輪長度 Glue Roller Length	420mm	420mm	420mm
驅動馬力 Drive Motor	1/2 HP 1/60	1/2 HP 1/60	1/2 HP 1/60
機械總長 Machine Length	3M	5M	6M
包裝尺寸 Packing Size	3000x700x1300mm	3000x700x1300mm	4000x700x1300mm
淨重/毛重 N.W. / G.W.	350/400 Kgs	580/660 Kgs	700/800 Kgs

• 產品規格若有變動時恕不另行通知  
目錄之圖表說明不具法律效力

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特殊規格，可依客戶要求設計製作。

Special specifications can be designed and manufactured upon request.

## FE-024-1

### 滾輪式佈膠機 Roller Type Glue Spreader

#### 機械特點:

- 滾輪式佈膠機是針對均勻的塗佈膠水所設計製作。操作簡易、低故障。
- 本塗膠機是由鋼輪與橡膠輪所組成，不同的佈膠膠膜厚度需求是由鋼輪與膠輪之間隙做控制、調整。膠輪的表面都經過精密的研磨與硬化之處理。
- 這一系列的佈膠機提供 3 款做選擇—佈膠寬度有24"、36"與 48" 寬。其他選項有雙面或單面塗膠，以滿足您的生產需求。

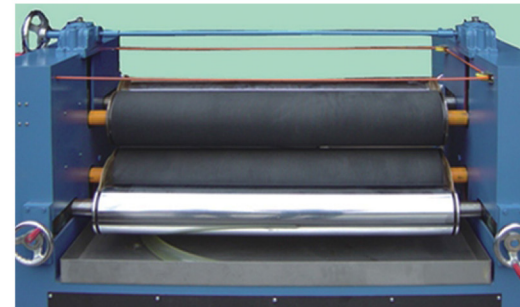
#### Machine features:

- Roller type glue spreader is designed and manufactured for uniform gluing with maximum simplicity and minimum trouble.
- The glue spreader consists of a smooth steel gluing roller and rubber roller. Gap is adjustable between gluing and rubber roller to varying glue film thickness on the work piece. Roller surface are precision ground and hardened.
- This series of glue spreader provides 3 models with choices of 24", 36" and 48" widths. Additional options are double or single gluing to meet your production requirements.



## FE-036-2

### 滾輪式佈膠機-雙面佈膠 Roller Type Glue Spreader-Double Side Glue Spreading



#### 型號簡介/MODEL

機型/滾輪式佈膠機  
Type/Roller type glue spreader machine

FE-024-1

加工寬度 (吋)  
Machine width (inch)

單面佈膠  
Single side glue spreading

1 : 單面佈膠/Single side glue spreading

2 : 雙面佈膠/Double side glue spreading

型號 Model	R2	R2	R2	R2	R2	R2
類型 Type	FE-024-1	FE-024-2	FE-036-1	FE-036-2	FE-048-1	FE-048-2
工作尺寸 Working Size: WxT	600mm(2')x60mm	600mm(2')x60mm	900mm(3')x60mm	900mm(3')x60mm	1200mm(4')x60mm	1200mm(4')x60mm
佈膠輪長度 Glue Roller Length	180Øx700mmx1	180Øx700mmx2	180Øx1050mmx1	180Øx1050mmx2	210Øx1350mmx1	210Øx1350mmx2
驅動馬力 Drive Motor	2HP 4P	2HP 4P	2HP 4P	2HP 4P	3HP 4P	3HP 4P
機械總長 Machine Length	1450x1100x1410mm	1450x1100x1710mm	1780x1250x1710mm	1780x1250x1710mm	2080x1250x1710mm	2080x1250x1710mm
包裝尺寸 Packing Size	1450x1100x1710mm	1450x1100x1710mm	1780x1250x1710mm	1780x1250x1710mm	2080x1250x1710mm	2080x1250x1710mm
淨重/毛重 N.W. / G.W.	400 / 450Kgs	500 / 550Kgs	550 / 600Kgs	650 / 700 Kgs	700 / 750 Kgs	750 / 800 Kgs

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## AN-520

### 自動膠水混合機 Automatic Mixed Gluing Machine

馬力：1 HP  
出膠量：每分鐘 3 公升  
可調式比例：0~30%  
機械幫浦均採用不銹鋼製

Motor: 1 HP  
Output: 3 L / per min  
Mixing ratio: 0 ~ 30 %  
Use stainless steel pump for this machine.

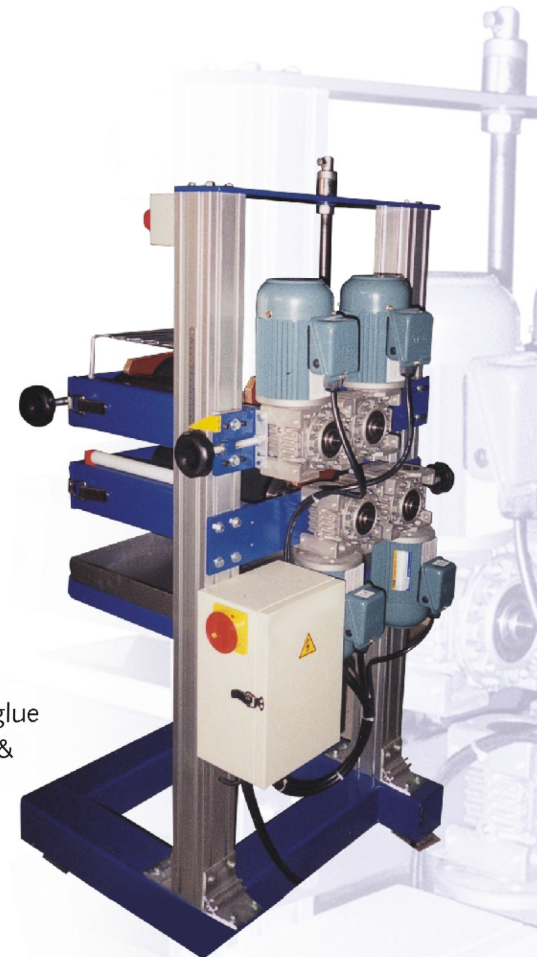


## AN-60

### 簡易拆輪滾輪式佈膠機 Assembled & Rolling Glue Spreader

工作寬度：0~320mm (膠輪長度)  
工作高度：0~150mm  
膠輪動力：每只膠輪配一只之減速馬達 (共四只)  
工作特點：可雙面佈膠，單上面佈膠，單下面佈膠

Width: 0~320mm (length of roller)  
Height: 0~150mm  
Roller power: Each roll comes along with a motor reducer. (Total : 4pcs)  
Characteristics: Available to spread glue On both sides / top & bottom.



## AN-010

### 小型手動佈膠機 Mini Type Manual Glue Spreader

加工寬度/Working width:  
250 mm

