

MULTIPLE SPINDLES BORING MACHINE

多軸鑽孔機

MODEL:YL-2T~YL-6T



YL-6T

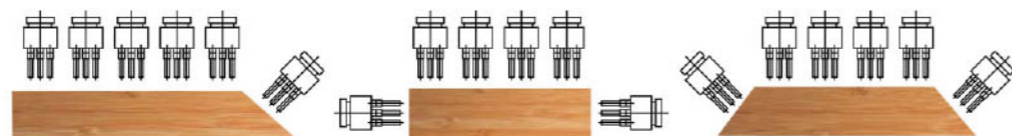
SPECIFICATIONS

型式	MODEL	YL-2T	YL-3T	YL-4T	YL-5T	YL-6T
主軸馬力	Spindle motor	2 HPx2	2 HPx3	2 HPx4	2 HPx5	2 HPx6
主軸速度	Spindle speed	50HZ-3000R.P.M. 60HZ-3500R.P.M.	50HZ-3000R.P.M. 60HZ-3500R.P.M.	50HZ-3000R.P.M. 60HZ-3500R.P.M.	50HZ-3000R.P.M. 60HZ-3500R.P.M.	50HZ-3000R.P.M. 60HZ-3500R.P.M.
直列鑽頭最大間距	Head in line max. distance between drills	2600 mm	2600 mm	2600 mm	3000 mm	3000 mm
直列鑽頭最小間距	Head in line min. distance between drills	280 mm	280 mm	280 mm	280 mm	280 mm
並列鑽頭最大間距	Head at parallel max. distance between drills	2100 mm	2100 mm	2100 mm	2500 mm	2500 mm
並列鑽頭最小間距	Head at parallel min. distance between drills	300 mm	300 mm	300 mm	300 mm	300 mm
最大鑽孔深度	Max. boring depth	80 mm	80 mm	80 mm	80 mm	80 mm
主軸行程	Stroke travel	100 mm	100 mm	100 mm	100 mm	100 mm
夾持氣壓缸	Clamp cylinder	2	3	4	5	6
主軸距工作台最大距離	Max. spindle to table distance	60 mm	60 mm	60 mm	60 mm	60 mm
壓力	Air Pressure	5.5 kg/cm ²	5.5 kg/cm ²	5.5 kg/cm ²	5.5 kg/cm ²	5.5 kg/cm ²
機械尺寸	Machine size	3100x750x960mm	3100x1000x960mm	3100x1000x960mm	3500x1000x960mm	3500x1000x960mm
裝箱尺寸	Packing size	2820x830x1480mm	2820x1080x1480mm	2820x1080x1480mm	3300x1240x1480mm	3300x1240x1480mm
淨重	Net weight	640 kg	770 kg	900 kg	1070 kg	1200 kg
毛重	Gross weight	890 kg	1020 kg	1150 kg	1350 kg	1480 kg



FEATURES

- Constructed with 2 to 6 boring heads offering various borings on both ends and the side.
- Each boring unit can be swiveled for angular borings.



VERTICAL MULTIPLE SPINDLE BORING MACHINE

(Straight Line)

油壓立式直線多軸鑽孔機

MODEL : YL-104, YL-106, YL-108

FEATURES

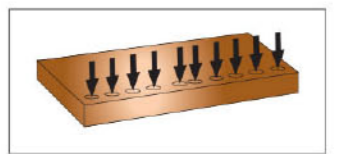
- The machine base is manufactured from high quality cast iron. (FC 25-30)
- Machine frame is manufactured from high quality cast iron.
- A hydraulically operated model.
- Distance between spindles is adjustable.
- The machine is also suitable for drilling steel pipe and aluminum furniture parts.



YL-106

SPECIFICATIONS

型式	MODEL	YL-104	YL-106	YL-108
主軸馬力	Spindle motor	2 HPx1	2 HPx2	2 HPx2
主軸速度	Spindle speed	50HZ-3700R.P.M. 60HZ-4200R.P.M.	50HZ-3700R.P.M. 60HZ-4200R.P.M.	50HZ-3700R.P.M. 60HZ-4200R.P.M.
主軸數目	Number of spindle	6	10	12
惰輪數目	Number of idler-wheel	6	10	12
壓料器數目	Hold down clamp	3	4	6
工作台尺寸	Table area	300x1200 mm	300x1800 mm	300x2400 mm
油壓泵馬力	Hydraulic pump moto	2 HP	2 HP	2 HP
鑽頭最小間距	Min. distance between drills	50 mm	50 mm	50 mm
機械尺寸	Machine size	1280x1200x1600mm	1880x1200x1600mm	2480x1200x1600mm
裝箱尺寸	Packing size	1380x1300x1900mm	1980x1300x1900mm	2580x1300x1900mm
淨重	Net weight	1030 kg	1135 kg	1295 kg
毛重	Gross weight	1180 kg	1335 kg	1525 kg



VD-A
ADJUSTABLE CENTER BORING
HEAD:18mm~90mm .



VD-L
FIXED CENTER BORING HEAD

- 3L-20 PITCH:20mm x 3
- 3L-22 PITCH:22mm x 3
- 3L-32 PITCH:32mm x 3
- 3L-38 PITCH:38mm x 3
- 5L-22 PITCH:22mm x 5
- 5L-25 PITCH:25mm x 5
- 5L-32 PITCH:32mm x 5
- 9L-32 PITCH:32mm x 9
- 11L-32 PITCH:32mm x 11
- 21L-32 PITCH:32mm x 21



VD-B
FIXED CENTER BORING HEAD

- 5B-17 PITCH:17,22,32,34,44
- 5B-20 PITCH:20,24,28,34,40,48
- 5B-25 PITCH:1",11/4",11/16",11/2",2",21/2"



VD-1
1/2" CHUCK SPINDLE



VD-6
1/2" CHUCK SPINDLE



VD-3
CLAMP



VD-2



VD-4



VD-5
3/8" CHUCK SPINDLE



VD-7

